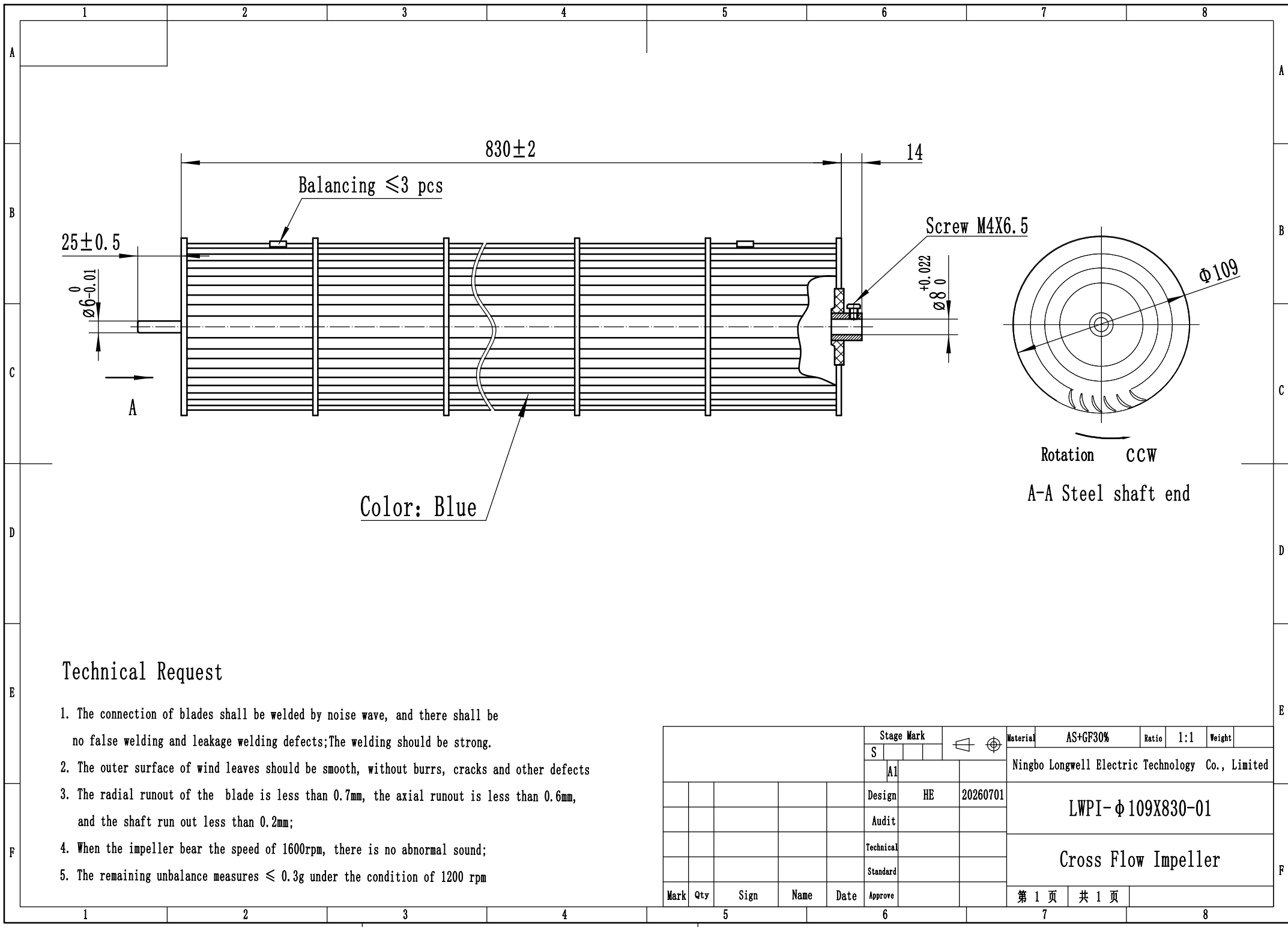




Technical Request

- 1. The connection of blades shall be welded by noise wave, and there shall be no false welding and leakage welding defects;The welding should be strong.
- 2. The outer surface of wind leaves should be smooth, without burrs, cracks and other defects
- 3. The radial runout of the blade is less than 0.7mm, the axial runout is less than 0.6mm, and the shaft run out less than 0.2mm;
- 4. When the impeller bear the speed of 1600rpm, there is no abnormal sound;
- 5. The remaining unbalance measures ≤ 0.3g under the condition of 1200 rpm

|      |     |      |      |      |            |    |          |                                                                                       |          |          |       |     |        |                                                  |  |  |
|------|-----|------|------|------|------------|----|----------|---------------------------------------------------------------------------------------|----------|----------|-------|-----|--------|--------------------------------------------------|--|--|
|      |     |      |      |      | Stage Mark |    |          |  | Material | AS+GF30% | Ratio | 1:1 | Weight | Ningbo Longwell Electric Technology Co., Limited |  |  |
|      |     |      |      |      | S          |    |          |                                                                                       |          |          |       |     |        |                                                  |  |  |
|      |     |      |      |      | A1         |    |          |                                                                                       |          |          |       |     |        |                                                  |  |  |
|      |     |      |      |      | Design     | HE | 20260701 | LWPI-φ 109X830-01                                                                     |          |          |       |     |        |                                                  |  |  |
|      |     |      |      |      | Audit      |    |          |                                                                                       |          |          |       |     |        |                                                  |  |  |
|      |     |      |      |      | Technical  |    |          |                                                                                       |          |          |       |     |        |                                                  |  |  |
|      |     |      |      |      | Standard   |    |          | Cross Flow Impeller                                                                   |          |          |       |     |        |                                                  |  |  |
| Mark | Qty | Sign | Name | Date | Approve    |    |          |                                                                                       |          |          |       |     |        |                                                  |  |  |
|      |     |      |      |      |            |    |          | 第 1 页                                                                                 | 共 1 页    |          |       |     |        |                                                  |  |  |