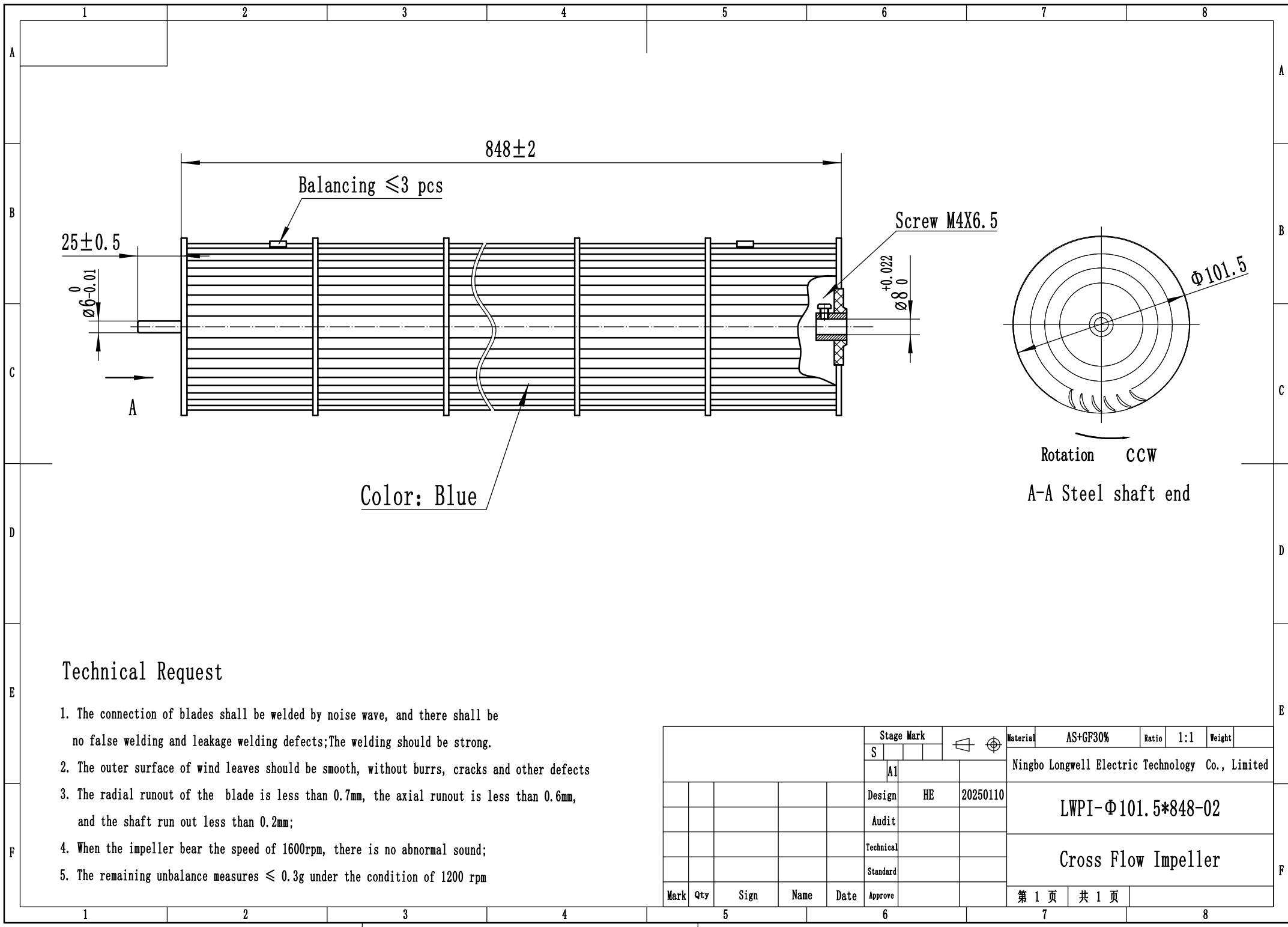




Technical Request

- 1. The connection of blades shall be welded by noise wave, and there shall be no false welding and leakage welding defects;The welding should be strong.
- 2. The outer surface of wind leaves should be smooth, without burrs, cracks and other defects
- 3. The radial runout of the blade is less than 0.7mm, the axial runout is less than 0.6mm, and the shaft run out less than 0.2mm;
- 4. When the impeller bear the speed of 1600rpm, there is no abnormal sound;
- 5. The remaining unbalance measures ≤ 0.3g under the condition of 1200 rpm

					Stage Mark				Material	AS+GF30%	Ratio	1:1	Weight	Ningbo Longwell Electric Technology Co., Limited		
					S											
					A1											
					Design	HE	20250110	LWPI-Φ101.5*848-02								
					Audit											
					Technical											
					Standard			Cross Flow Impeller								
Mark	Qty	Sign	Name	Date	Approve									第 1 页		共 1 页