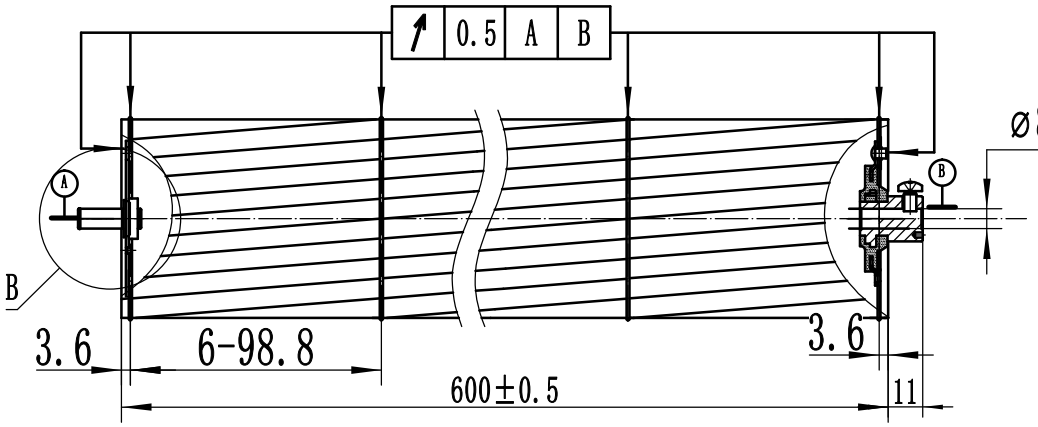
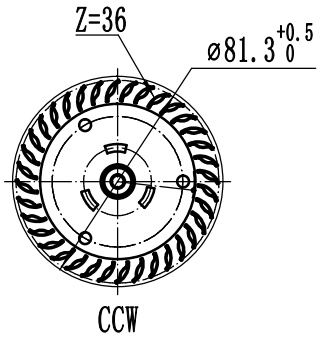
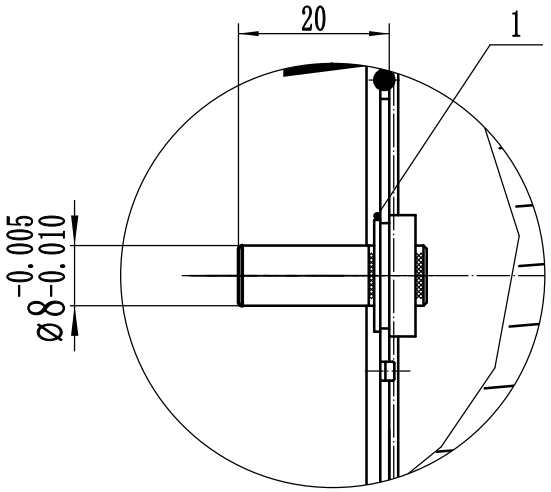






B
1:2

Technical requirements:

1. The appearance surface is clean, and there are no defects such as deformation, scratches and obvious burrs.
2. Riveting fastening in place, no loosening, slipping teeth and other undesirable phenomena.
3. The chord length difference of the adjacent outlet ends of the blade is not more than 0.5mm.
4. Dynamic balance, when L≤500mm, the residual unbalance is less than 200mg; When the L > is 500mm, the residual unbalance is less than 300mg.
5. The radial runout of the steel shaft end ≤ 0.10mm, the radial runout of each middle plate is less than 0.5mm, and the axial runout of the middle plate at both ends is less than 0.5mm.
6. The unmarked dimensional tolerance shall be implemented according to GB/T 1804-V.

					Stage Mark		Material		Ratio 1:1 Weight
					S		Ningbo Longwell Electric Technology Co., Limited		
					A0				
					Design	GUO 20260629	LWMI-φ80*600-02		
					Audit				
					Technical				
					Standard				
Mark	Qty	Sign	Name	Date	Approve		第 1 页	共 1 页	