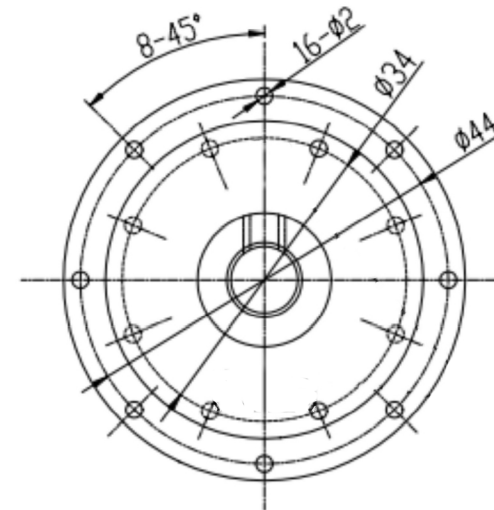
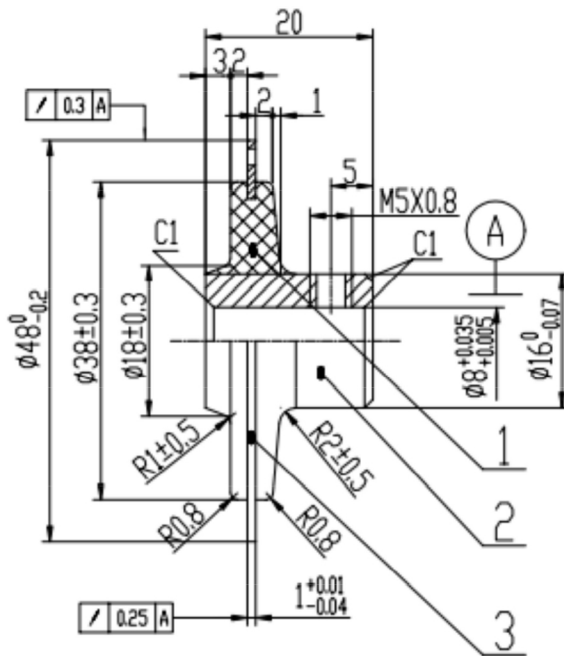




Technical Request

- 1; Adhesive strength of parts 1, 2, and 3: Tensile force ≥ 1000 N, Torque ≥ 12.0 N·m. (n=3/batch)
- 2; Surface vibration (Side A): ≤ 0.25 mm; Surface vibration (Side B): ≤ 0.3 mm. (n=3/batch)
- 3; Flash at the bonding interface between Part 2 and Parts 1 and 3 shall not exceed 0.5 mm.
- 4; Undimensioned fillets shall be R0.5 or less.
- 5; In destruction tests, only rubber rupture is allowed; debonding at interfaces is prohibited.
- 6; Failure torque for M5 threads shall not be less than 470.7 cN·m (48 kgf·cm). (n=3/batch)
- 7; Inner hole $\Phi 8.0$ must remain smooth; burrs, scratches, or foreign matter are not permitted.
- 8; Prior to vulcanization, apply metal adhesive primer to Parts 2 and 3, followed by rubber adhesive.
- 9; Rubber hardness: Shore A $55 \pm 5^\circ$. (n=3/batch)
- 10; Zinc plating grade: EP-FE/Zn 5 μ m min., thickness >0.005 mm. (n=3/batch)
- 11; Appearance inspection: n=100%/batch; Dimensional inspection (all dimensions): n=5/batch.
- 12; Product must comply with RoHS directive requirements regarding trivalent chromium.
- 13; Conformity to the latest version of Panasonic Group's "Chemical Substance Management Standard (Product Version).
- 14; When used in Panasonic products for Japan, the designated supplier is Sempaku (or specified vendor name).
- 15; Except when using the designated ozone-resistant rubber formulation, all other specifications are identical to drawing no./part no. 130341301.

					Stage Mark				Material		Ratio	1:2.5	Weight	
					S									
										A1			Ningbo Longwell Electric Technology Co., Limited	
					Design	HE	20260416	LW-C06-80-04						
					Audit									
					Technical									
					Standard									
Mark	Qty	Sign	Name	Date	Approve			第 1 页		共 1 页				