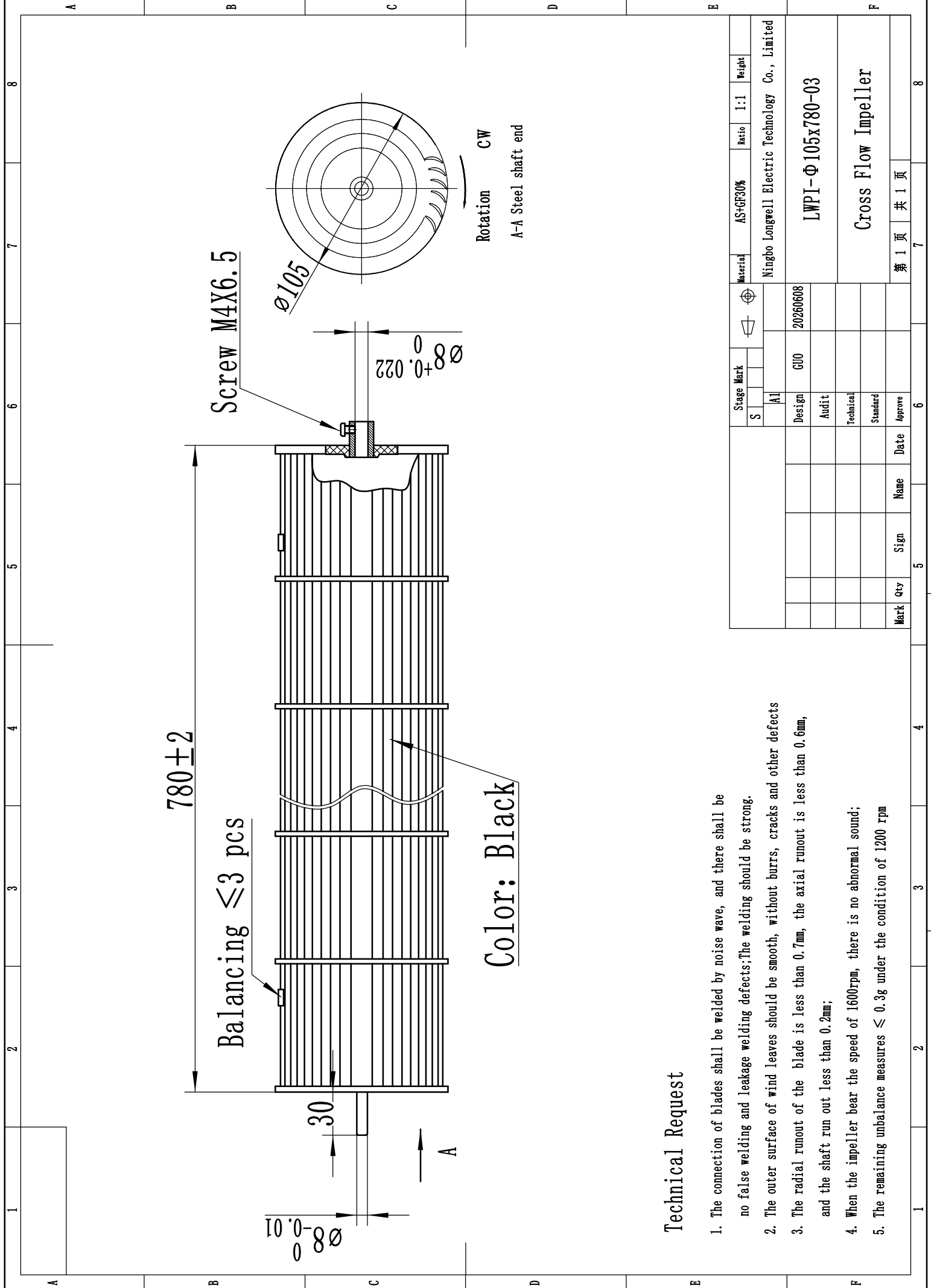




Technical Request

1. The connection of blades shall be welded by noise wave, and there shall be no false welding and leakage welding defects;The welding should be strong.
2. The outer surface of wind leaves should be smooth, without burrs, cracks and other defects
3. The radial runout of the blade is less than 0.7mm, the axial runout is less than 0.6mm, and the shaft run out less than 0.2mm;
4. When the impeller bear the speed of 1600rpm, there is no abnormal sound;
5. The remaining unbalance measures ≤ 0.3g under the condition of 1200 rpm

Stage Mark						Material	AS+GF30%	Ratio	1:1	Weight
S										
A1						Ningbo Longwell Electric Technology Co., Limited				
Design				GU0	20250608	LWPI-Φ105x780-03				
Audit										
Technical										
Standard						Cross Flow Impeller				
Approve										
Mark	Qty	Sign	Name	Date		第 1 页	共 1 页			